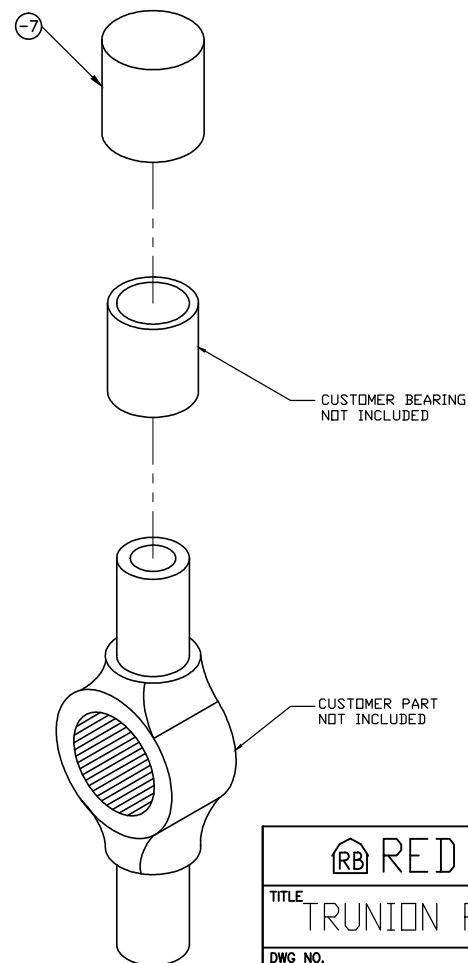
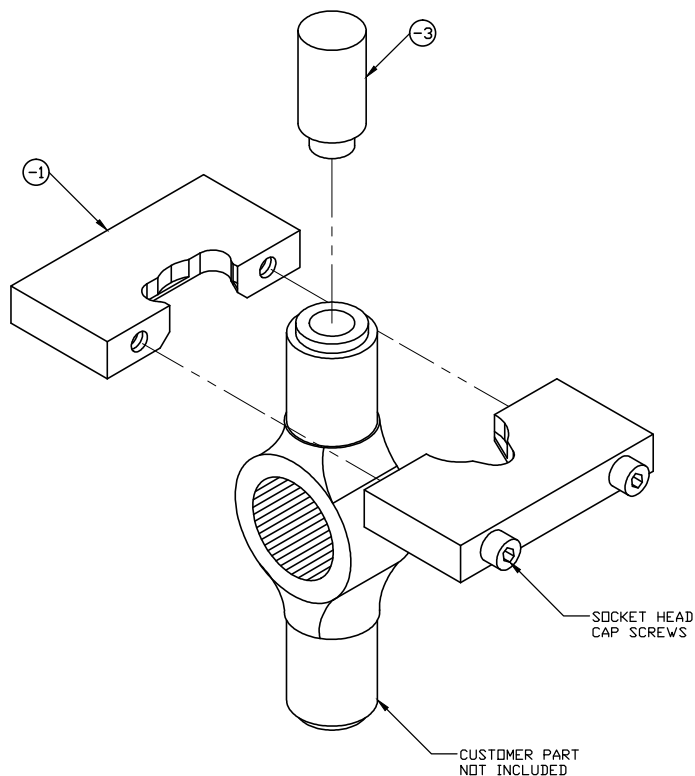


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -1, DELETED TEXT NOTE -1, -3 & -7, LABELED SECTIONS A-A & B-B. CH'D -3 & -7 FROM SP TO BRASS PER D.W.	7/26/10	RJC	RW
2	CH'D -1 TAPPED 1/4-28 UNF HOLE DEPTH FROM 1-1/2 PER G.E.	5/24/11	RJC	RW



USE ON PART NUMBERS
212-011-704-001
212-011-704-105

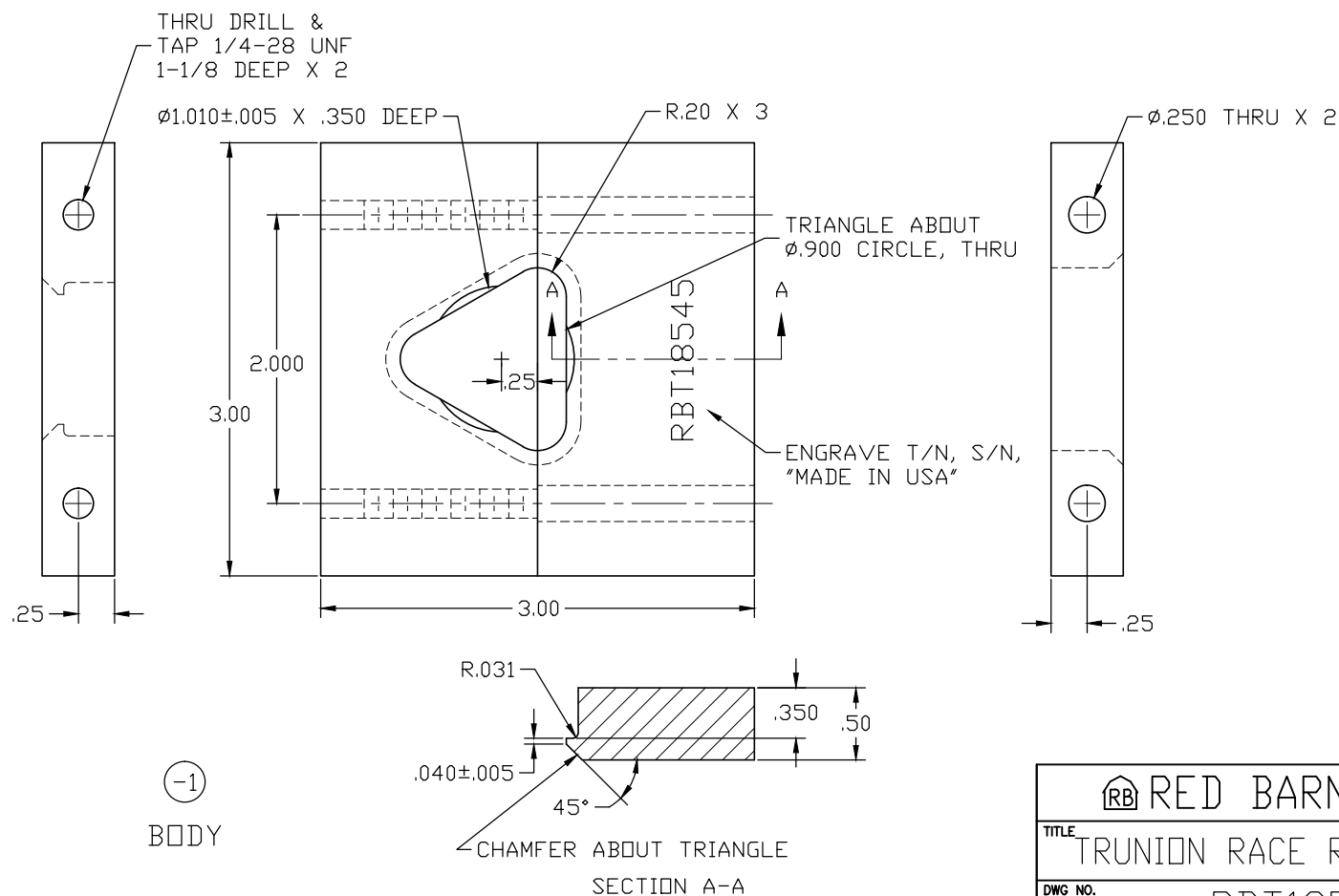
ASSY QTY	QTY	B/D	PART #	QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	BODY	4140	1/2 x 1-5/8 x 3-1/8	2
			-3	1	PRESSING PLUG	BRASS	ø3/4 x 1-1/2	3
			-7	1	INSTALL TOOL	BRASS	ø1-1/8 O.D. x 1-1/4	4
		B/D		2	SOCKET HEAD CAP SCREW	GRADE 5	ø1/4-28 UNF x 2-1/2	1
ASSY #								

RED BARN MACHINE	
TITLE TRUNION RACE REMOVAL TOOL	
DWG NO. RBT18545	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	ANGLES ± 5°
.XX ± .01	
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1-17-03
SHEET 1 of 4	

DRAWN BY: COLE
APPROVED <i>D. Weil</i>
HEAT TREAT
FINISH
SPEC
USED ON MODEL
BELL 205, 212

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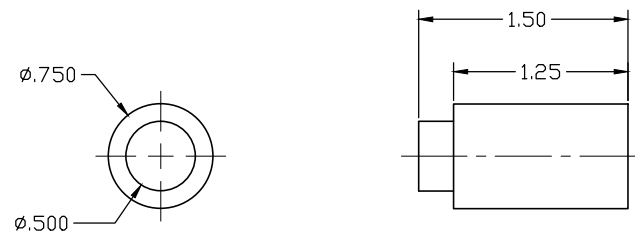
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -1, DELETED TEXT NOTE -1, -3 & -7, LABELED SECTIONS A-A & B-B. CH'D -3 & -7 FROM SP TO BRASS PER D.W.	7/26/10	RJC	RW
2	CH'D -1 TAPPED 1/4-28 UNF HOLE DEPTH FROM 1-1/2 PER G.E.	5/24/11	RJC	RW



RED BARN MACHINE	
TITLE TRUNION RACE REMOVAL TOOL	
DWG NO. RBT18545-1	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: COLE
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D. Weil</i>
FRACTIONS ± 1/32 ANGLES ± 5°	HEAT 35-42 Rc
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH BLACK OXIDE
SCALE NTS	SPEC
DATE 12-20-01	USED ON MODEL BELL 205, 212
SHEET 2 of 4	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -1, DELETED TEXT NOTE -1, -3 & -7, LABELED SECTIONS A-A & B-B. CH'D -3 & -7 FROM SP TO BRASS PER D.W.	7/26/10	RJC	



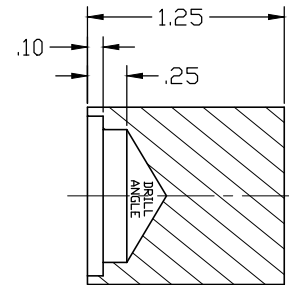
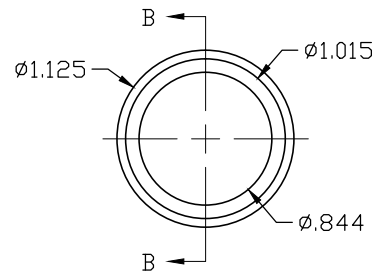
③

PRESSING PLUG

 RED BARN MACHINE			
TITLE TRUNION RACE REMOVAL TOOL			
DWG NO. RBT18545-3		REV 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: COLE	
TOLERANCES ON:		APPROVED <i>D. Weil</i>	
DECIMALS		HEAT	
.XXX ± .005		TREAT	
.XX ± .01		FINISH	
.X ± .1		SPEC	
FRACTIONS ± 1/32		USED ON MODEL	
ANGLES ± 5°		BELL 205, 212	
UNLESS OTHERWISE SPECIFIED		SCALE NTS	
1. BREAK ALL SHARP EDGES		DATE 1-17-03	
.015 × 45° PR .015 R		SHEET 3 of 4	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -1, DELETED TEXT NOTE -1, -3 & -7, LABELED SECTIONS A-A & B-B. CH'D -3 & -7 FROM SP TO BRASS PER D.W.	7/26/10	RJC	



SECTION B-B

⑦
INSTALL TOOL

 RED BARN MACHINE			
TITLE TRUNION RACE REMOVAL TOOL			
DWG NO. RBT18545-7		REV 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: COLE	
TOLERANCES ON:		APPROVED <i>D. Weil</i>	
DECIMALS		HEAT	
.XXX ± .005		TREAT	
.XX ± .01		FINISH	
.X ± .1		SPEC	
ANGLES ± 5°		USED ON MODEL	
UNLESS OTHERWISE SPECIFIED		BELL 205, 212	
1. BREAK ALL SHARP EDGES		DATE 1-17-03	
.015 × 45° PR .015 R		SHEET 4 of 4	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE NTS	